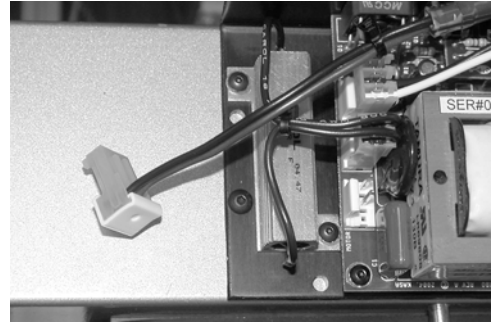


SURGE PROTECTOR INSTALLATION ON APQS MACHINES

Before starting the installation, make sure that the power cord is unplugged.

Remove the screws holding the top plastic cover and flip the cover to the left.

Unplug the motor connector (BLACK/RED wires), and put the protective cover on it, as the picture shows.



Plug the motor connector in the header of the surge protector module, and insert the module's connector in the motor header, as the picture shows.

Secure the surge protector on the top by the enclosed double-sided tape.

Replace the top cover.

